What all 32mm systems have in common

Faces (door, drawer, etc.) are some multiple of 32mm (32m) tall (and wide) minus the desired gap (g) between the faces Face edges (plus 1/2 gap) center on (system registration), or between (shifted registration), system holes System holes are 32mm apart and, typically, 5mm in diameter (hardware for 3mm system holes is limited). There are at least two rows (full or partial) of system holes that are some multiple of 32mm apart. When the faces overlay the panel, the front system row is 37mm from the front of the panel When the faces are inset flush to the panel, the front row is 37mm plus face thickness (FT) from the front With balanced panels (f/b), the system rows are the same distance from the front and back of the panel The back row can be any distance from the back of the panel, but using the same distance for all panels (c) is preferred Door hinge cups are some multiple of 32mm apart and an equal distance from the top and bottom of the door

